

Nagase's Library of Unnatural Amino Acids

Aug. 2010 Ver.14

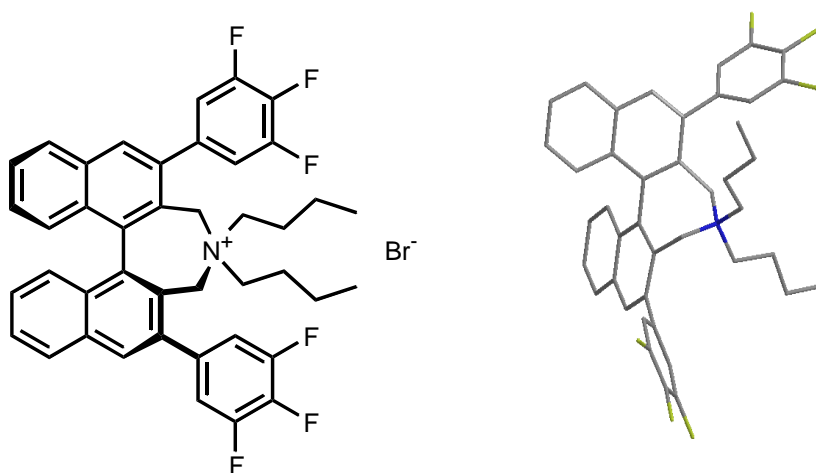
Nagase's Maruoka asymmetric alkylation technology provides unique α -mono substituted and α, α - disubstituted unnatural amino acids

which should open new avenues for designing drug candidates and streamlining the production of drugs in the pipeline.

which can be supplied in multi-kg and more quantities via stereoselective double alkylation of glycine derivatives using asymmetric phase-transfer catalysts 'Maruoka Catalyst[®]' invented by Prof. Keiji Maruoka at Kyoto University in JAPAN.

which contain no metal so should be safe for API production and should be environmentally friendly.

Maruoka Catalyst[®]



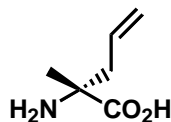
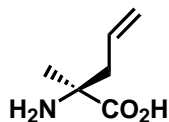
Maruoka Catalyst is the registered trademark of Nagase in JAPAN, US and UK.

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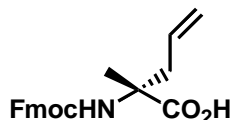
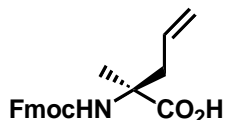
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Reactive Amino Acids (α -Alkenyl or α -Alkynyl Glycines and Alanines)

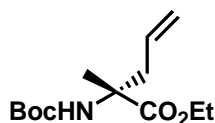
α -AlkenylAla



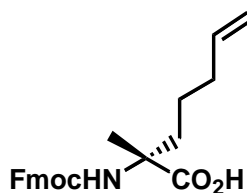
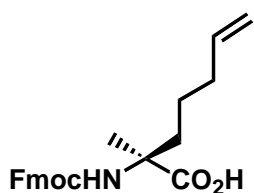
335438	(S)-α-Allylalanine-H₂O (≥ 98.0%, ≥ 98.0%ee) [CAS No.96886-55-4] C ₆ H ₁₁ NO ₂ ·H ₂ O=147.17	1g	\$ 300
335437	(R)-α-Allylalanine-H₂O (≥ 98.0%, ≥ 98.0%ee) [CAS No.96886-56-5] C ₆ H ₁₁ NO ₂ ·H ₂ O=147.17	1g	\$ 300



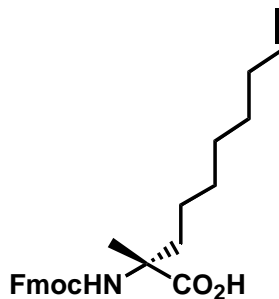
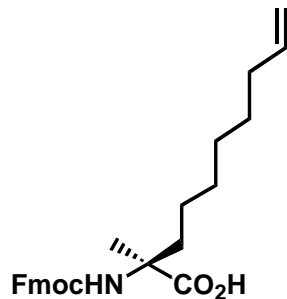
358028	(S)-N-Fmoc-α-Allylalanine (≥ 98.0%, ≥ 98.0%ee) [CAS No.288617-71-0] C ₂₁ H ₂₁ NO ₄ =351.40 containing 20-50% Methyl <i>tert</i> -Bu ether	1g (NET)	\$ 760
358027	(R)-N-Fmoc-α-Allylalanine (≥ 98.0%, ≥ 98.0%ee) [CAS No.288617-76-5] C ₂₁ H ₂₁ NO ₄ =351.40 containing 20-50% Methyl <i>tert</i> -Bu ether	1g (NET)	\$ 760



354283	(R)-N-Boc-α-Allylalanine Ethyl ester (≥ 98.0%, ≥ 98.0%ee) C ₁₃ H ₂₃ NO ₄ =257.33	1g	\$ 600
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365023	(S)-N-Fmoc-α-(4-Pentenyl)alanine (≥ 98.0%, ≥ 98.0%ee) [CAS No.288617-73-2] C ₂₃ H ₂₅ NO ₄ =379.46 containing 20-50% of Methyl <i>tert</i> -Butyl ether	5g (NET) 1g (NET)	\$ 1,800 \$ 500
364440	(R)-N-Fmoc-α-(4-Pentenyl)alanine (≥ 98.0%, ≥ 98.0%ee) [CAS No.288617-77-6] C ₂₃ H ₂₅ NO ₄ =379.46 containing 20-50% of Methyl <i>tert</i> -Butyl ether	5g (NET) 1g (NET)	\$ 1,800 \$ 500

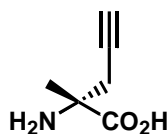
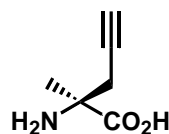


364441	(S)-N-Fmoc-α-(7-Octenyl)alanine	(≥ 98.0%, ≥ 98.0%ee)	5g (NET)	\$ 1,900
	[CAS No.288617-75-4]	C ₂₆ H ₃₁ NO ₄ =421.54	1g (NET)	\$ 1,000
	Containing 10-40% of Methyl <i>tert</i> -Butyl ether (refrigerated transport)			
363955	(R)-N-Fmoc-α-(7-Octenyl)alanine	(≥ 98.0%, ≥ 98.0%ee)	5g (NET)	\$ 1,900
	[CAS No.945212-26-0]	C ₂₆ H ₃₁ NO ₄ =421.54	1g (NET)	\$ 1,000
	Containing 10-40% of Methyl <i>tert</i> -Butyl ether (refrigerated transport)			

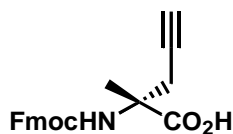
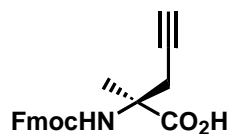
Hydrocarbon-stapling of natural peptides enhance helicity, protease resistance, and cell-permeability as well as improve pharmacologic properties.

L. D. Walensky, et. al. *Science* **2004**, 305, 1466-1470.

α-AlkynylAla

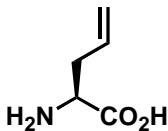
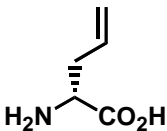
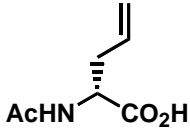
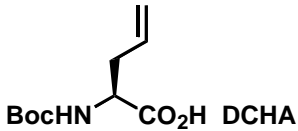
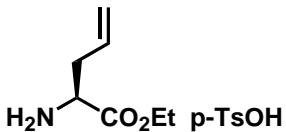


339271	(S)-α-Propargylalanine	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 300
	[CAS No.1231709-27-5]	C ₆ H ₉ NO ₂ =127.14		
339270	(R)-α-Propargylalanine	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 300
	[CAS No.403519-98-2]	C ₆ H ₉ NO ₂ =127.14		



358026	(S)-N-Fmoc-α-Propargylalanine	(≥ 98.0%, ≥ 98.0%ee)	1g (NET)	\$ 500
	[CAS No.1198791-58-0]	C ₂₁ H ₁₉ NO ₄ =349.39		
	containing 20-50% Methyl <i>tert</i> -Bu ether (refrigerated transport)			
358029	(R)-N-Fmoc-α-Propargylalanine	(≥ 98.0%, ≥ 98.0%ee)	1g (NET)	\$ 500
	[CAS No.1198791-65-9]	C ₂₁ H ₁₉ NO ₄ =349.39		
	containing 20-50% Methyl <i>tert</i> -Bu ether (refrigerated transport)			

α -AlkenylGly

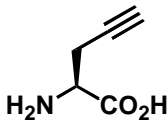
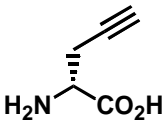
				
345277	(S)-α-Allylglycine ($\geq 98.0\%$, $\geq 98.0\%$ ee) [CAS No.16338-48-0] $C_5H_9NO_2=115.13$		5g	\$ 500
345276	(R)-α-Allylglycine ($\geq 98.0\%$, $\geq 98.0\%$ ee) [CAS No.54594-06-8] $C_5H_9NO_2=115.13$		5g	\$ 500
				
354273	(R)-N-Acetyl-α-allylglycine ($\geq 98.0\%$, $\geq 98.0\%$ ee) [CAS No.121786-40-1] $C_7H_{11}NO_3=157.17$		1g	\$ 500
				
358025	(S)-N-Boc-α-Allylglycine-Dicyclohexylamine salt ($\geq 98.0\%$, $\geq 98.0\%$ ee) [CAS No.143979-15-1] $C_{22}H_{40}N_2O_4=396.57$		25g 100g	\$ 800 \$ 2,500
				
328549	(S)-α-Allylglycine Ethyl ester- p-Toluenesulfonate ($\geq 97.0\%$, $\geq 98.0\%$ ee) [CAS No.1231709-21-9] $C_{14}H_{21}NO_5S=315.39$		25g 100g	\$ 800 \$ 2,500

Application of Allylglycine as the building block for intermediate of pharmaceutical compounds.

Rutjes, F. P. J. T. et al. *Org. Biomol. Chem.* **2005**, 3, 3435.

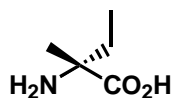
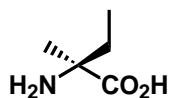
Rutjes, F. P. J. T. et al. *J. Chem. Soc. Perkin Trans. 1*, **2000**, 4197.

α -AlkynylGly

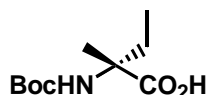
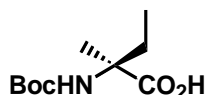
				
345279	(S)-α-Propargylglycine ($\geq 98.0\%$, $\geq 98.0\%$ ee) [CAS No.23235-01-0] $C_5H_7NO_2=113.11$		1g	\$ 250
345278	(R)-α-Propargylglycine ($\geq 98.0\%$, $\geq 98.0\%$ ee) [CAS No.23235-03-2] $C_5H_7NO_2=113.11$		1g	\$ 250

α -Methyl or α -Ethyl derivatives of natural Amino Acids

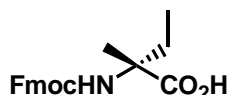
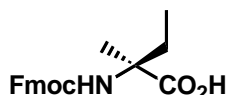
Alanine (Ala)



328959	(S)- α -Ethylalanine-H ₂ O	($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 250
	[CAS No.595-40-4]	C ₅ H ₁₁ NO ₂ ·H ₂ O=135.16	5g	\$ 800
328962	(R)- α -Ethylalanine-H ₂ O	($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 250
	[CAS No.3059-97-0]	C ₅ H ₁₁ NO ₂ ·H ₂ O=135.16	5g	\$ 800

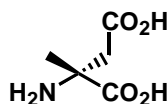
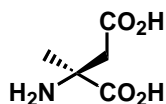


358835	(S)-N-Boc- α -Ethylalanine	($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 300
	[CAS No.151171-11-8]	C ₁₀ H ₁₉ NO ₄ =217.26	5g	\$ 900
395454	(R)-N-Boc- α -Ethylalanine	($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 300
	[CAS No.123254-58-0]	C ₁₀ H ₁₉ NO ₄ =217.26	5g	\$ 900

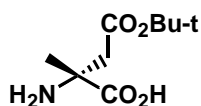
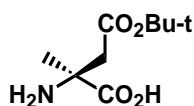


354274	(S)-N-Fmoc- α -Ethylalanine	($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 400
	[CAS No.857478-30-9]	C ₂₀ H ₂₁ NO ₄ =339.39	5g	\$ 1,600
	(refrigerated transport)			
354275	(R)-N-Fmoc- α -Ethylalanine	($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 400
	[CAS No.1231709-22-0]	C ₂₀ H ₂₁ NO ₄ =339.39	5g	\$ 1,600
	(refrigerated transport)			

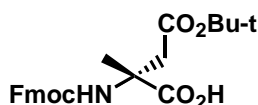
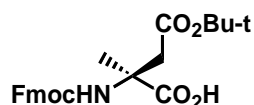
Aspartic acid (Asp)



346838	(S)- α -Methylaspartic acid	($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 400
	[CAS No.3227-17-6]	C ₅ H ₉ NO ₄ =147.13		
346839	(R)- α -Methylaspartic acid	($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 400
	[CAS No.14603-76-0]	C ₅ H ₉ NO ₄ =147.13		



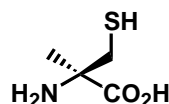
357392	(S)-α-Methylaspartic acid-4-<i>tert</i>-butyl ester ($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 230
	[CAS No.1217977-71-3] C ₉ H ₁₇ NO ₄ =203.24	5g	\$ 650
359455	(R)-α-Methylaspartic acid-4-<i>tert</i>-butyl ester ($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 230
	[CAS No.1231709-25-3] C ₉ H ₁₇ NO ₄ =203.24	5g	\$ 650



357393	(S)-N-Fmoc-α-Methylaspartic acid-4-<i>tert</i>-butyl ester ($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g (NET)	\$ 600
	[CAS No.1072845-47-6] C ₂₄ H ₂₇ NO ₆ =425.47	5g (NET)	\$ 1,400
	containing 10% Methyl <i>tert</i> -Bu ether (refrigerated transport)		
359457	(R)-N-Fmoc-α-Methylaspartic acid-4-<i>tert</i>-butyl ester ($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g (NET)	\$ 600
	[CAS No.1231709-26-4] C ₂₄ H ₂₇ NO ₆ =425.47	5g (NET)	\$ 1,400
	containing 10% Methyl <i>tert</i> -Bu ether (refrigerated transport)		

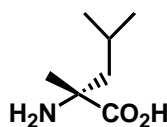
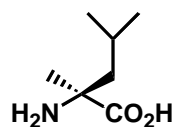
Cysteine (Cys)

New

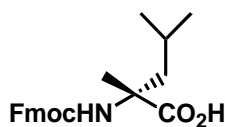
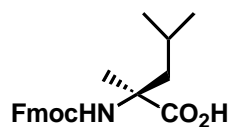


365408	(R)-L-α-Methylcysteine-HCl ($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 400
	[CAS No. 148766-37-4] C ₄ H ₁₀ NO ₂ ClS=171.64	5g	\$ 1,600

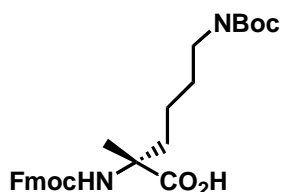
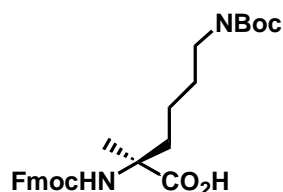
Leucine (Leu)



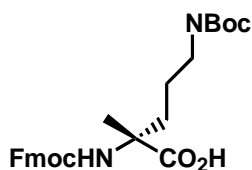
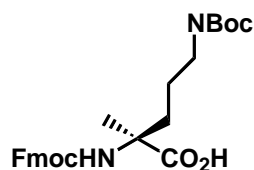
328961	(S)-α-Methylleucine ($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 250
	[CAS No.105743-53-1] C ₇ H ₁₅ NO ₂ =145.20		
328960	(R)-α-Methylleucine ($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 250
	[CAS No.29589-03-5] C ₇ H ₁₅ NO ₂ =145.20		



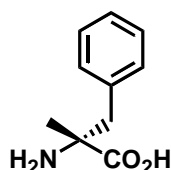
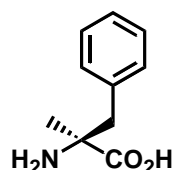
357394	(S)-N-Fmoc-α-Methylleucine ($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 700
	[CAS No.312624-65-0] C ₂₂ H ₂₅ NO ₄ =367.44 (refrigerated transport)		
357395	(R)-N-Fmoc-α-Methylleucine ($\geq 98.0\%$, $\geq 98.0\%$ ee)	1g	\$ 700
	[CAS No.1231709-23-1] C ₂₂ H ₂₅ NO ₄ =367.44 (refrigerated transport)		

Lysine (Lys)**New**

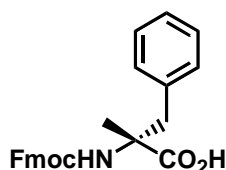
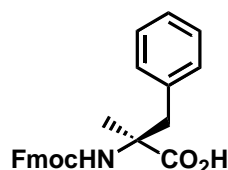
369412	(S)-N _α -Fmoc-α-Methyl-N _ω -Boc-lysine	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 700
	[CAS No.1202003-49-3]	C ₂₇ H ₃₄ N ₂ O ₆ =482.58	(refrigerated transport)	5g \$ 2,400
369414	(R)-N _α -Fmoc-α-Methyl-N _ω -Boc-lysine	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 700
		C ₂₇ H ₃₄ N ₂ O ₆ =482.58	(refrigerated transport)	5g \$ 2,400

Ornithine (Orn)**New**

369026	(S)-N _α -Fmoc-α-Methyl-N _ω -Boc-ornithine	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 600
		C ₂₆ H ₃₂ N ₂ O ₆ =468.55	(refrigerated transport)	5g \$ 2,000
369413	(R)-N _α -Fmoc-α-Methyl-N _ω -Boc-ornithine	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 600
	[CAS No.171860-40-5]	C ₂₆ H ₃₂ N ₂ O ₆ =468.55	(refrigerated transport)	5g \$ 2,000

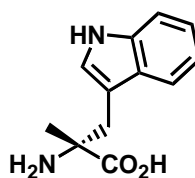
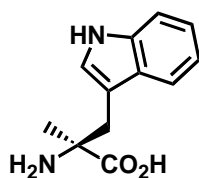
Phenylalanine (Phe)**Substituted benzene ring derivatives are shown in pp. 10-11**

322901	(S)-α-Methylphenylalanine·H ₂ O	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 300
	[CAS No. 23239-35-2]	C ₁₀ H ₁₃ NO ₂ ·H ₂ O =197.23	5g	\$ 900
322898	(R)-α-Methylphenylalanine·H ₂ O	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 300
	[CAS No. 17350-84-4]	C ₁₀ H ₁₃ NO ₂ ·H ₂ O =197.23	5g	\$ 900

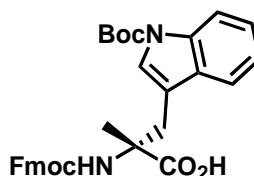
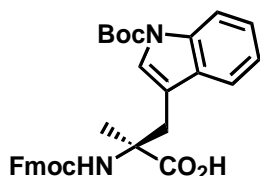


366011	(S)-N-Fmoc-α-Methylphenylalanine·3/2H ₂ O	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 300
	[CAS No. 135944-05-7]	C ₂₅ H ₂₃ NO ₄ ·3/2H ₂ O =428.49	5g	\$ 900
366012	(R)-N-Fmoc-α-Methylphenylalanine·3/2H ₂ O	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 300
	[CAS No. 152436-04-9]	C ₂₅ H ₂₃ NO ₄ ·3/2H ₂ O =428.49	5g	\$ 900

Tryptophan (Trp)



- 350920 (S)-α-Methyltryptophan·1/2H₂O (≥ 98.0%, ≥ 98.0%ee) 1g \$ 700
[CAS No.16709-25-4] C₁₂H₁₄N₂O₂·1/2H₂O=227.26
- 350921 (R)-α-Methyltryptophan·1/2H₂O (≥ 98.0%, ≥ 98.0%ee) 1g \$ 700
[CAS No.56452-52-9] C₁₂H₁₄N₂O₂·1/2H₂O=227.26



- 359456 (S)-N-Fmoc-α-Methyl-N'-Boc-tryptophan (≥ 98.0%, ≥ 98.0%ee) 1g (NET) \$ 1,200
C₃₂H₃₂N₂O₆ =540.61
containing 5% n-Heptane (refrigerated transport)
- 365299 (R)-N-Fmoc-α-Methyl-N'-Boc-tryptophan (≥ 98.0%, ≥ 98.0%ee) 1g (NET) \$ 1,200
[CAS No.220155-72-6] C₃₂H₃₂N₂O₆ =540.61
containing 5% n-Heptane (refrigerated transport)

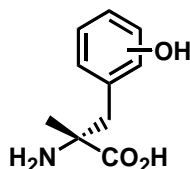
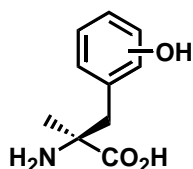
Boyle, S. et al. *Bioorganic & Medicinal Chemistry* **1994**, 2, 357.

van Megen, H. J. et al. *Psychopharmacology (Berlin)* **1997**, 129, 243.

Dethlof, L. A. et al. *Food Chem. Toxicol.* **1998**, 36, 61.

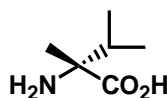
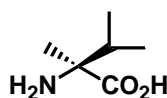
Valerie, A. et al. *J. Med. Chem.* **2001**, 44, 2276.

Tyrosine (Tyr)



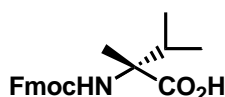
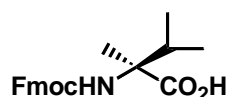
- 339269 (S)-α-Methyl-4-hydroxyphenylalanine (≥ 98.0%, ≥ 98.0%ee) 1g \$ 250
(S)-α-Methyltyrosine [CAS No.672-87-7] C₁₀H₁₃NO₃ =195.22
- 339268 (R)-α-Methyl-4-hydroxyphenylalanine(≥ 98.0%, ≥ 98.0%ee) 1g \$ 250
(R)-α-Methyltyrosine [CAS No.672-86-6] C₁₀H₁₃NO₃ =195.22

Valine (Val)



- 333444 (S)-α-Methylvaline(≥ 98.0%, ≥ 98.0%ee) 1g \$ 300
[CAS No.53940-83-3] C₆H₁₃NO₂ =131.17

333443 (R)- α -Methylvaline ($\geq 98.0\%$, $\geq 98.0\%$ ee) 1g \$ 300
 [CAS No.53940-82-2] $C_6H_{13}NO_2 = 131.17$

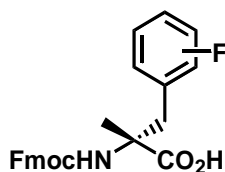
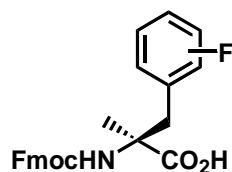


358030 (S)- N-Fmoc- α -Methylvaline ($\geq 98.0\%$, $\geq 98.0\%$ ee) 1g (NET) \$ 400
 [CAS No.169566-81-8] $C_{21}H_{23}NO_4 = 353.42$
 containing 10% Methyl *tert*-Bu ether (refrigerated transport)

358031 (R)-N-Fmoc- α -Methylvaline ($\geq 98.0\%$, $\geq 98.0\%$ ee) 1g (NET) \$ 400
 [CAS No.616867-28-8] $C_{21}H_{23}NO_4 = 353.42$
 containing 10% Methyl *tert*-Bu ether (refrigerated transport)

α -Methyl-substituted-phenylalanines

F-Phe

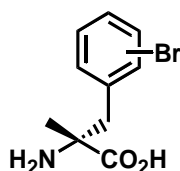
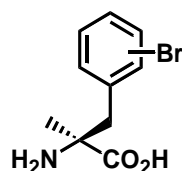


365442 (S)- N-Fmoc- α -Methyl-2-fluorophenylalanine ($\geq 98.0\%$, $\geq 98.0\%$ ee) 1g \$ 300
 [CAS No.1172127-44-4] $C_{25}H_{22}FNO_4 = 419.45$

364680 (R)- N-Fmoc- α -Methyl-2-fluorophenylalanine ($\geq 98.0\%$, $\geq 98.0\%$ ee) 1g \$ 300
 $C_{25}H_{22}FNO_4 = 419.45$

Mapelli C. et. al. *J. Med. Chem.* **2009**, 52, 7788 – 7799.

Br-Phe



322899 (S)- α -Methyl-2-bromophenylalanine-H₂O ($\geq 98.0\%$, $\geq 98.0\%$ ee) 1g \$450
 [CAS No.1212180-27-2] $C_{10}H_{12}BrNO_2 \cdot H_2O = 276.13$

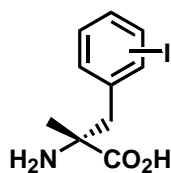
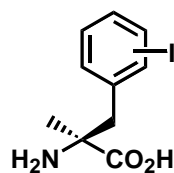
322894 (R)- α -Methyl-2-bromophenylalanine-H₂O ($\geq 98.0\%$, $\geq 98.0\%$ ee) 1g \$ 450
 [CAS No.1212307-90-8] $C_{10}H_{12}BrNO_2 \cdot H_2O = 276.13$

328956 (S)- α -Methyl-3-bromophenylalanine-H₂O ($\geq 98.0\%$, $\geq 98.0\%$ ee) 1g \$ 300
 [CAS No.1212117-73-1] $C_{10}H_{12}BrNO_2 \cdot H_2O = 276.13$

328957 (R)- α -Methyl-3-bromophenylalanine-H₂O ($\geq 98.0\%$, $\geq 98.0\%$ ee) 1g \$ 300
 [CAS No.1212321-90-8] $C_{10}H_{12}BrNO_2 \cdot H_2O = 276.13$

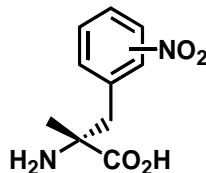
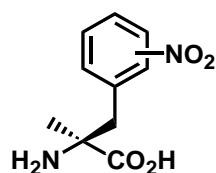
322900 (S)- α -Methyl-4-bromophenylalanine ($\geq 98.0\%$, $\geq 98.0\%$ ee) 1g \$ 400
 [CAS No.747397-27-9] $C_{10}H_{12}BrNO_2 = 258.11$

I-Phe



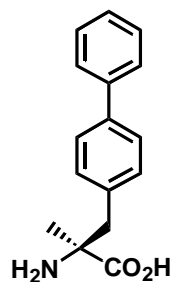
329205	(S)-α-Methyl-3-iodophenylalanine·H ₂ O	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 350
	[CAS No.457653-01-9]	C ₁₀ H ₁₂ INO ₂ ·H ₂ O = 323.13		
329207	(R)-α-Methyl-3-iodophenylalanine·H ₂ O	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 350
	[CAS No.457652-83-4]	C ₁₀ H ₁₂ INO ₂ ·H ₂ O = 323.13		
329206	(S)-α-Methyl-4-iodophenylalanine	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 300
	[CAS No.1215092-16-2]	C ₁₀ H ₁₂ INO ₂ = 305.11		
329204	(R)-α-Methyl-4-iodophenylalanine	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 300
	[CAS No.213203-06-6]	C ₁₀ H ₁₂ INO ₂ = 305.11		

NO₂-Phe



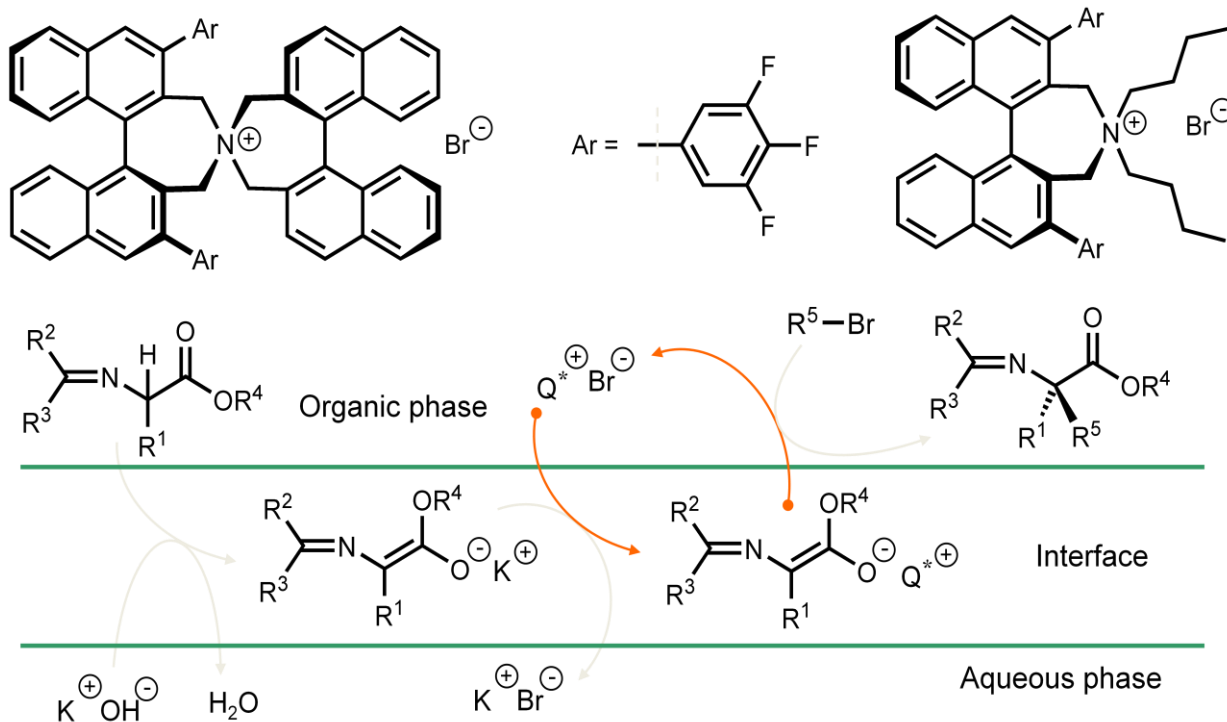
333075	(S)-α-Methyl-2-nitrophenylalanine·H ₂ O	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 200
		C ₁₀ H ₁₂ N ₂ O ₄ ·H ₂ O = 242.23		
333080	(R)-α-Methyl-2-nitrophenylalanine·H ₂ O	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 200
		C ₁₀ H ₁₂ N ₂ O ₄ ·H ₂ O = 242.23		
333078	(S)-α-Methyl-3-nitrophenylalanine·H ₂ O	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 200
	[CAS No.121509-14-0]	C ₁₀ H ₁₂ N ₂ O ₄ ·H ₂ O = 242.23		
333076	(R)-α-Methyl-3-nitrophenylalanine·H ₂ O	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 200
	[CAS No. 121509-13-9]	C ₁₀ H ₁₂ N ₂ O ₄ ·H ₂ O = 242.23		

4-Ph-Phe



335436	(S)-α-Methyl-β-(4-biphenyl)alanine·H ₂ O	(≥ 98.0%, ≥ 98.0%ee)	1g	\$ 300
	[CAS No.1231709-24-2]	C ₁₆ H ₁₇ NO ₂ ·H ₂ O = 273.33		

Asymmetric Phase-Transfer Reaction with Maruoka Catalyst® to Make α -Monosubstituted and α, α -Disubstituted Amino Acids.



Ikunaka, M. and Maruoka, K. 'Asymmetric Phase-Transfer Catalysts for the Production of Non-Proteinogenic α -Amino Acids' in *Asymmetric Catalysis on Industrial Scale 2nd edition*, Blaser, H.-U. and Federsel, H.-J. eds. Wiley-VCH Verlag GmbH & Co. KGaA (2010)

Reference:

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- Ooi, T., Kameda, M., Tannai, H., and Maruoka, K. *Tetrahedron Lett.*, **2000**, 41, 8339-8342.
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- Maruoka, K. *Org. Process Research & Development* **2008**, 12, 679-687.

Patents:

- USP 6340753
- JP 4217085
- Patent Pending: PCT/JP01/03373, PCT/JP2005/001623, PCT/JP/306791, PCT/JP2006/315457

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Abbreviation:

Ac	Acetyl
Boc	tert-Butyloxycarbonyl
DCHA	Dicyclohexylammonium salt
Fmoc	9-Flourenylmethoxycarbonyl
Bu-t	tert-Butyl
TsOH	p-Toluenesulfonic acid

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