



# **Technical Data Sheet**

## **Applications**

- Architectural coatings
- Auto oem
- Auto plastics
- · Auto refinish
- Building materials
- · Commerical printing inks
- · Compensation film
- Consumer electronics
- Consumer housewares-nfc
- Flexographic printing inks
- General industrial coatings
- · Graphic arts
- · Gravure printing inks
- Industrial
- Industrial electronics
- · Industrial maintenance
- · Inkjet printing inks
- Leather coatings
- Lighting
- · Multi-layer film non food contact
- · Non-medical housings & hardware for elec
- Other-lcd displays
- Pack & carton coatings
- Packaging coatings non food contact
- Packaging component films
- · Packaging inks non food contact
- Paints & coatings
- Photographic chemicals
- · Photographic imaging film
- Process additives
- · Protective coatings
- · Screen printing inks
- Tac film
- Textile
- Truck/bus/rv
- · Water treatment industrial
- Wood coatings

## **Product Description**

Eastman Cellulose Acetate Propionate (CAP-482-20) is similar to Eastman CAP-482-0.5 in solubility and compatibility but Eastman CAP-482-20 has a higher viscosity. CAP 482-20 is useful as a film former in inks, overprint varnishes, and nail lacquer topcoats. It may be used alone or in combination with Eastman CAP-482-0.5. When CAP-482-20 is dissolved in appropriate solvents a clear, colorless solution is produced.

Eastman CAP-482-20 is based on cellulose, one of the most abundant natural renewable resources. The calculated approximate bio-content value of 43% for Eastman CAP-482-20 was determined by using six bio-based carbon atoms per anhyroglucose unit divided by the total number of carbons per anhyroglucose unit. Although the value reported is not specifically measured for bio-carbon, it can be estimated based on typical partition data.

For applications that require food contact compliance, please refer to CAP-482-20, Food Contact.

## **Typical Properties**

Property	Typical Value, Units	
General		
Viscosity <sup>a</sup>		
S	20	
Poise	76.5	
Acetyl Content	1.3 wt %	
Propionyl Content	48 wt %	
Hydroxyl Content	1.7 wt %	
Moisture Content	3.0 max %	
Tg <sup>b</sup>	147 °C	
Specific Gravity	1.22	
Acidity		
as Acetic Acid	0.01 wt %	
Ash Content	0.017 wt %	
Refractive Index	1.475 n(25°C/D)	
Tukon Hardness	23 Knoops	
Wt/Vol		
@ 20°C	1.22 kg/L (10.2 lb/gal)	
Form	Powder	

<sup>&</sup>lt;sup>a</sup>Viscosity determined by ASTM Method D 1343. Results converted to poises (ASTM Method D 1343) using the solution density for Formula A as stated in ASTM Method D 817 (20% Cellulose ester, 72% acetone, 8% ethyl alcohol).

#### **Comments**

Properties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

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<sup>&</sup>lt;sup>b</sup>Glass Transition Temperature